

Filament Profiles

- [Sunlu](#)
 - [PLA Plus](#)

Sunlu

Sunlu

PLA Plus

[Amazon - Black 4 pack](#)



Custom Calibrations

First Layer Temp:	220° C
Remaining Layers Temp:	210° C
Flow Ratio:	-0.03 (0.97)

Bambu Filament Profile: [SUNLU PLA+ - Calibrated.json](#)